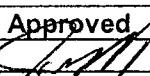


538

DART AEROSPACE LTD	Work Order:	23990
Description: Hook Plate	Part Number:	B67-43001-117
Dwg: B67-43001 Rev. B page 33	Qty:	20 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JK	05/08/12	20
2	MV	Cut blanks: 0.375" x 2.750" x 3.750" long Material: 6061-T6 Bar (QQ-A-200/11) (M6061T6B0.375x03000) U Identify for B67-43001-117			
3	MV	Machine as per Folio FA541 and Dwg B67-43001 Identify as B67-43001-117 Dwg Rev B Folio Rev AA	RG	05.08.20	20
4	QC2	Inspect parts as they come off the CNC machine	RG	05.08.20	20
5	QC8	Second check	GR	05/08/20	20
6	MV	Deburr	RG	05.08.20	20
7	ST	Identify and Stock	CG	05/08/20	20
8	AC	Cost / part: 11.32	SAC	05.08.20	20
9	DC	Close W/O 11.32 Inspect Level 21	DP	05/08/20	20

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	

RELEASED

 05/08/13

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 DQA: Date: 05/08/03

NOTE: Date & initial all entries

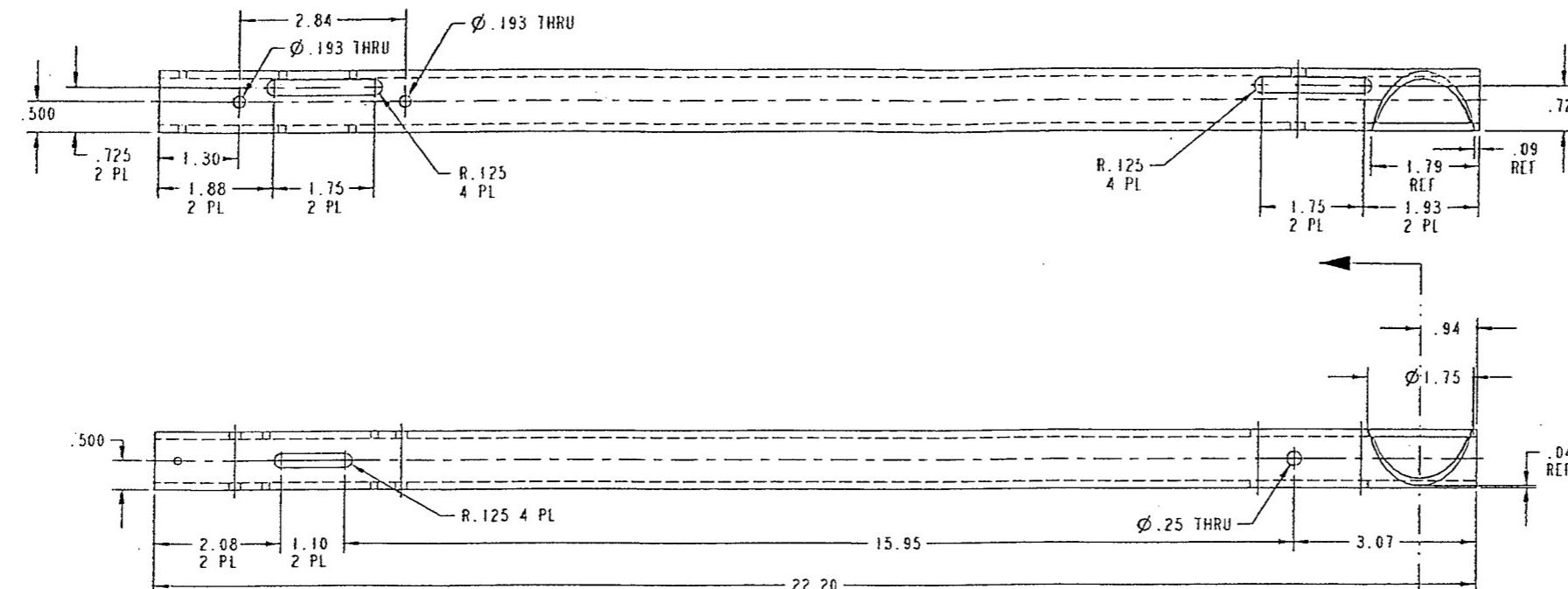
QA: N/C Closed: _____

Date: _____

8 7 6 5 4 3 2 1

D

D



C

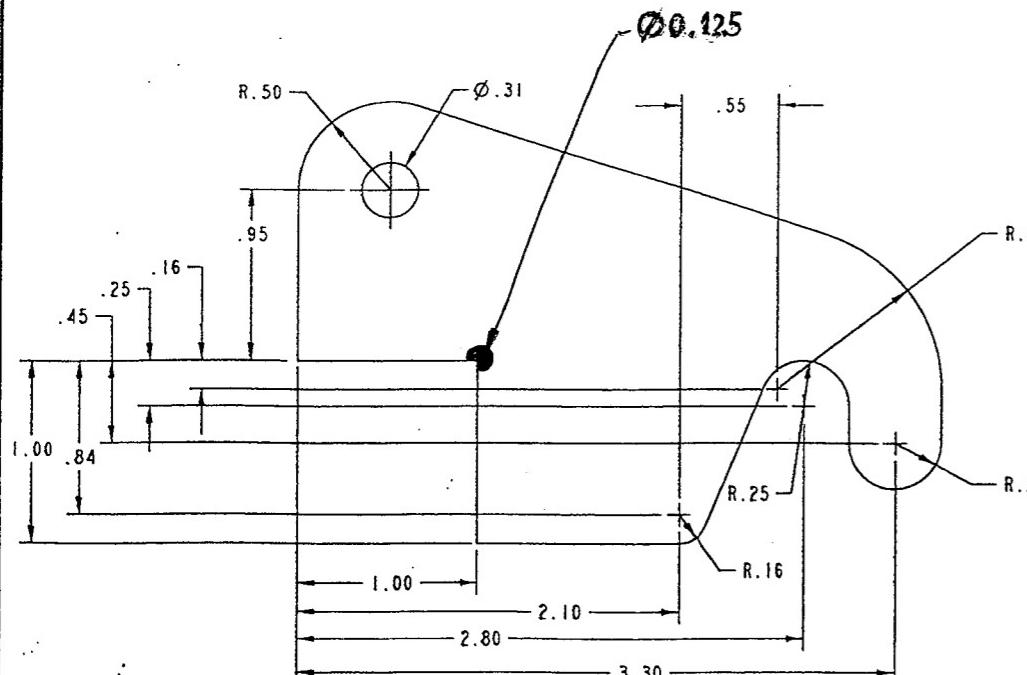
C

①
JCM

-113 SQUARE TUBE
SH 14/3B
MATL: 1.00 SQ X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 0.750

B

B



A

A

①
JCM

-117 HOOK PLATE
SH 14/3B
MATL: .25 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

①
JCM

-119 END CAP CLEVIS
SH 14/4C
MATL: 6061-T6, QQ-A-200/8
SCALE 2.000

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBMIT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23990

REFERENCE ONLY

PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. DWG NO. REV.
D OSUV8 B67-43001 B
SCALE: WT: SHEET 33 OF 45

ORIGINAL

8 7 6 5 4 3 2 1

000000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No : 0023990 ✓
Project Name : pB67-43001-117 ✓
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-117
Description : Hook Plate
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 08-09-05
Est Finish Date : 09-28-05
Act Finish Date :
Drawings Reqd : No
Ok for Approval :
Approval Rec'd :
Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00

• DESCRIPTION: Hook plate
INSPECTION SWG: 367-43001 REV B

WORK ORDER: 23990
PART #: 367-43001-117

Dim	TOL	ACT
Φ.31	+.006 -.001	3.13
R.25	+.03	.25
R.16	+.03	.16
3.30	+.03	3.30
1.00	+.03	1.00
1.00	+.03	1.00
.95	+.03	.95
.95	+.03	.946
.25	+.03	.245
Φ.125	+.005 -.001	.125

MEASURED BY : BK

AUDITED BY : ES

DATE : 05.08.20

DATE : 05/08/20

~~WINTER HANDBLING REQUEST FORM~~

7001

DEPARTMENT:

DATE: